



REVISION	DATE	CHANGE	APP.	BY	GRADE NO.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
1	05.02.20	Dr. Redrawn & Revised	HGS	VVS	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025	
2	10.08.19	Item 38 to 41 added & Item 31 deleted. ECV No.: 84900082	HGS	VVS	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025	
3	12.06.19	Dim. changed to 100mm was 120mm. ECV No.: 84900065	HGS	VVS	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025	

- NOTE:-
1. MARKING:- MANUFACTURER'S INITIAL WITH MONTH, YEAR AND DRG NO. TO PUNCHED AT # WITH LETTER HEIGHT 6MM.
 2. RDSO SPEC.C-9202(LATEST REVISION) SHALL BE GENERALLY FOLLOWED FOR MANUFACTURING.
 3. THE FINISHED ASSLY SHALL BE THOROUGHLY CLEANED AND PAINTED WITH ONE COAT OF RED OXIDE ZINC CHROMATE PRIMER FOLLOWED BY ONE COAT OF SYNTHETIC ENAMEL TO IS:8662 (BLACK) AND CUMULATIVE DFT SHOULD BE 35 MICRONS MINIMUM.
 4. MACHINED SURFACES SHALL BE TREATED WITH RUST PREVENTION OIL.

ITEM REF.	QTY.	PART/STOCK No.	DESCRIPTION	COL-1
44	4	DMU/DPC5-0-3-511	STOPPER ASSY. ON SIDE FRAME	COL-1
43	2	DMU/DPC5-0-3-509	STOPPER ASSY. ON HEAD STOCK RH	COL-1
42	2	DMU/DPC5-0-3-509	STOPPER ASSY. ON HEAD STOCK LH	COL-2
41	2	T-0-3-802	EYE	ITEM-4
40	9	DMU/DPC5-0-3-525	SCREW PIECE FOR PIPE CLAMP	ITEM-1
39	16	DMU/DPC5-0-3-523	BRACKET FOR BRAKE BEAM WIRE ROPE	ITEM-1
38	4	DMU/DPC5-0-3-526	BRAKE CYLINDER FIXING BRACKET	COL-1
37	1	849-83301	BRACKET FOR APC RECEIVER	
36	1	849-83012	AWS BRACKETS INSTALLATION	NIL
35	8	EM03138	LIFTIN BRACKET	NIL
34	6	EM03124	RIB	NIL
33	2	EM03108	SHOCK ABSORBOR BRACKET ASSLY	NIL
32	2	EM03131	BRACKET FOR BRAKE PIPING	NIL
31	12	EM03155	BRACKET FOR BRAKE PIPING	NIL
30	2	EM03114	RIB	NIL
29	4	EM03110	CLOSING WEB	NIL
28	2	EM03142	BRACKET	NIL
27	4	DMU/DPC-0-3-013	RIB	ITEM-1
26	4	DMU/DPC-0-3-012	RIB	ITEM-1
25	4	DMU/DPC-0-3-011	RIB	ITEM-1
24	2	EM03101	LS BEAM ASSLY	NIL
23	4	DMU/DPC-0-3-005	STIFFENER	ITEM-10
22	2	DMU/DPC-0-3-005	PARKING BRAKE BRACKET ASSLY.	COL-2
21	24	RFS4430820	SL.CSK.HEAD SCREW M8X20 IS:1365-1978, PC-4.8, TAB 1&2	GALVD
20	2	DMU/DPC-0-3-005	ANGLE STIFFENER	ITEM-7
19	2	DMU/DPC-0-3-005	ANGLE STIFFENER	ITEM-6
18	2	DMU/DPC-0-3-005	ANGLE STIFFENER	ITEM-5
17	2	DMU/DPC-0-3-005	ANGLE STIFFENER	ITEM-4
16	2	EM03109	BRACKET FOR LATERAL DAMPER	NIL
15	8	EMU/M-0-3-041	LUG	COL-1
14	4	EMU/M-0-3-011	CLOSING PLATE	NIL
13	2	DMU/DPC5-0-3-520	BRAKE BLOCK HANGER BRACKET R.H.	COL-2
12	2	DMU/DPC5-0-3-520	BRAKE BLOCK HANGER BRACKET L.H.	COL-1
11	4	EM03123	RUBBING PLATE	NIL
10	4	DC/EMU/M-0-3-008	BRACKET COMPLETE R.H.	COL-2
9	4	DC/EMU/M-0-3-008	BRACKET COMPLETE L.H.	COL-1
8	8	EMU/M-0-3-095	SUSPENSION STRAP.	COL-1
7	8	EMU/M-0-3-094	AXLE BOX GUIDE WITH CLOSING PLATE	COL-1
6	2	849-83014	BOTTOM COVER SHEET	NIL
5	2	849-83013	TOP COVER SHEET	NIL
4	2	849-83011	NOSE SUSPN BRACKET.(MODIFIED)	NIL
3	2	EM03117	TRANSOM COMPLETE	NIL
2	2	EMU/M-0-3-004	HEAD STOCK COMPLETE	COL-1
1	2	DMU/DPC-0-3-002	SIDE FRAME COMPLETE	COL-1

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38	4	DMU/DPC5-0-3-526	BRAKE CYLINDER FIXING BRACKET	COL-1
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